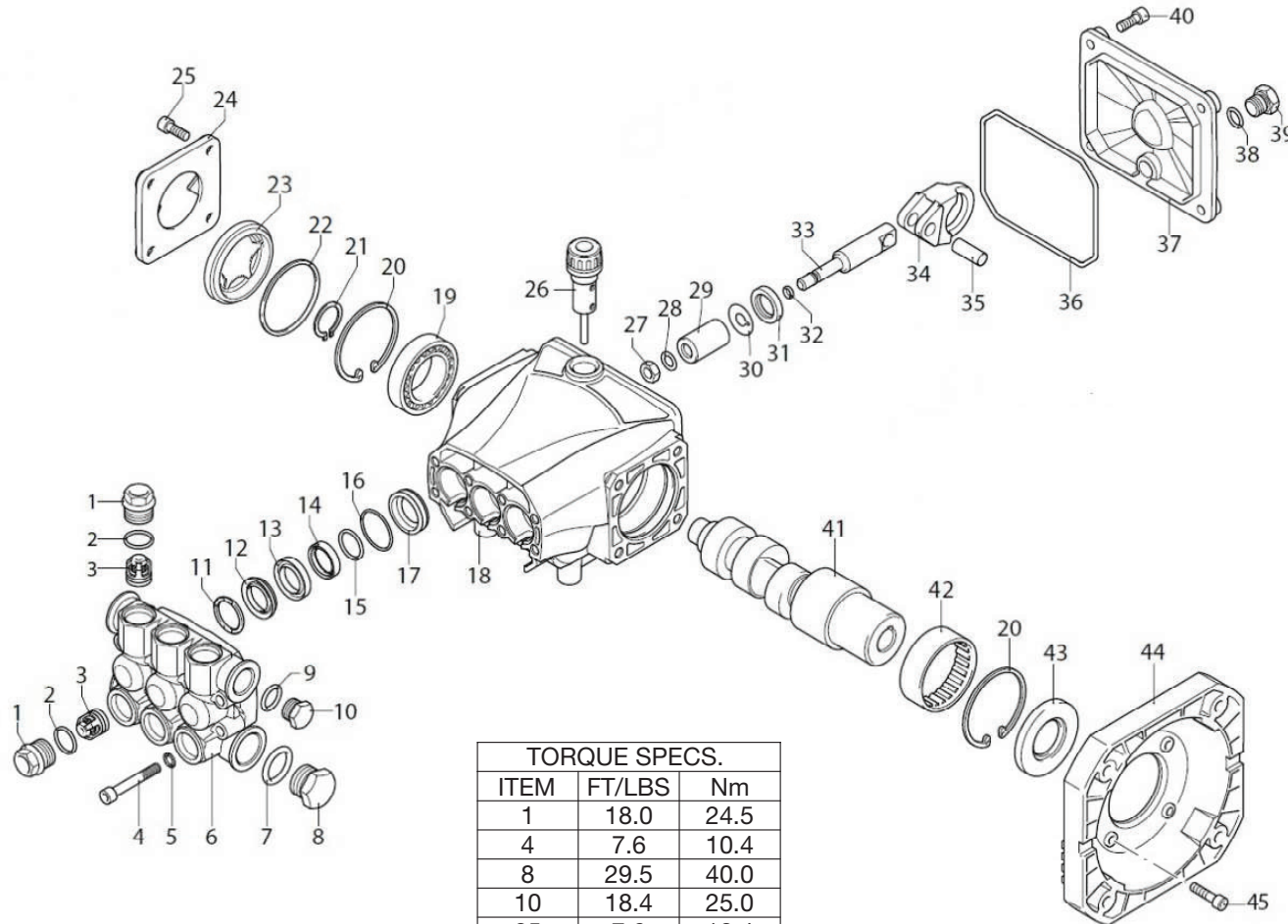


PUMP ASSEMBLY (3-0362)



TORQUE SPECS.		
ITEM	FT/LBS	Nm
1	18.0	24.5
4	7.6	10.4
8	29.5	40.0
10	18.4	25.0
25	7.6	10.4
27	8.9	12.0
40	5.9	8.0

Call for Parts 888-279-9274

PUMP ASSEMBLY

ITEM	DESCRIPTION	PART #	QTY		ITEM	DESCRIPTION	PART #	QTY
1	VALVE PLUG	39-0241	6		24	COVER	46-1453	1
2	O-RING (SEE KIT 70-0565)	25-0644	6		25	SCREW	27-8888	8
3	COMPLETE VALVE (SEE KIT 70-0609)	SEE KIT	6		26	OIL DIPSTICK	39-0254	1
4	SCREW	N/A	8		27	NUT	30-6016	3
5	WASHER	N/A	8		28	WASHER	26-0187	3
6	HEAD	N/A	1		29	PISTON (SEE KIT 70-0606)	SEE KIT	3
7	O-RING (SEE KIT 70-0565)	25-0372	1		30	SPACER	28-1027	3
8	PLUG	39-0202	1		31	SEAL (SEE KIT 70-0566)	26-0193	3
9	O-RING (SEE KIT 70-0565)	25-0510	1		32	O-RING (SEE KIT 70-0565)	25-0371	3
10	PLUG	39-0102	1		33	PISTON GUIDE	N/A	3
11	SUPPORT RING (SEE KIT 70-0460)	SEE KIT	3		34	CONNECTING ROD	N/A	3
12	GASKET (SEE KIT 70-0567)	SEE KIT	3		35	CONNECTING ROD PIN	46-0721	3
13	PACKING RETAINER	46-1449	3		36	O-RING (SEE KIT 70-0565)	SEE KIT	1
14	GASKET (SEE KIT 70-0567)	SEE KIT	3		37	REAR COVER	46-1455	1
15	RING (SEE KIT 70-0567)	SEE KIT	3		38	O-RING (SEE KIT 70-0565)	25-0387	1
16	O-RING (SEE KIT 70-0565 OR 70-0567)	25-0149	3		39	PLUG	39-0096	1
17	RETAINER	46-1450	3		40	SCREW	N/A	4
18	PUMP BODY	N/A	1		41	CRANKSHAFT	N/A	1
19	BEARING	48-0063	1		42	BEARING	N/A	1
20	SNAP RING	46-0676	2		43	SEAL (SEE KIT 70-0566)	26-0192	1
21	SNAP RING	46-0732	1		44	FLANGE	46-1460	1
22	O-RING (SEE KIT 70-0565)	SEE KIT	1		45	SCREW	N/A	4
23	OIL INDICATOR	46-1452	1					

PART KIT #	DESCRIPTION	ITEMS	# OF ASSEMBLIES	# OF CYLINDERS
70-0460	KIT - SUPPORT RING	11	3	3
70-0565	KIT - O-RINGS	2, 7, 9, 16, 22, 32, 36, 38	6, 1, 1, 3, 1, 1, 1, 1	3
70-0566	KIT - OIL SEALS	31, 43	3, 1	3
70-0606	KIT - PISTONS	29	3	3
70-0567	KIT - WATER SEALS	12, 14-16	3, 3	3
70-0609	KIT - VALVES	3	6	3